



BY **IFLEET ENGINEERS**

1800 EAST KEATING AVENUE
MUSKEGON, MI 49442
PH: 1-800-333-7890 • F: 231-777-2720

INSTALLATION INSTRUCTIONS

Drive Rivet Installation & Removal

INS-S5006



TOOLS NEEDED

- Drill with #11 drill bit
- Hammer
- Small punch

INSTALLING A DRIVE RIVET

1. Drill hole with #11 drill bit in the location where rivet is desired.
2. Align holes in parts and insert rivet into hole.
3. Strike pin sharply with a hammer to expand the rivet.

REMOVING AND REPLACING A DRIVE RIVET

1. Use #11 drill bit to drill center of rivet until head of rivet comes off.
2. Use small punch to drive rivet into the tubing.



BY **IFLEET ENGINEERS**

1800 EAST KEATING AVENUE
MUSKEGON, MI 49442
PH: 1-800-333-7890 • F: 231-777-2720

INSTALLATION INSTRUCTIONS

Drive Rivet Installation & Removal

INS-S5006



TOOLS NEEDED

- Drill with #11 drill bit
- Hammer
- Small punch

INSTALLING A DRIVE RIVET

1. Drill hole with #11 drill bit in the location where rivet is desired.
2. Align holes in parts and insert rivet into hole.
3. Strike pin sharply with a hammer to expand the rivet.

REMOVING AND REPLACING A DRIVE RIVET

1. Use #11 drill bit to drill center of rivet until head of rivet comes off.
2. Use small punch to drive rivet into the tubing.

